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Questions about the scope or the results of the search? Contact the EIC searcher or contact:

John Sims, EIC 3700 Team Leader 308-4836, CP2-2C08

Voluntary Results Feedback Form

	I am an examiner in Workgroup: 3722 Example: 3730					
>	Relevant prior art found , search results used as follows:					
	☐ 102 rejection					
	☐ 103 rejection					
	Cited as being of interest.					
	Helped examiner better understand the invention.					
	Helped examiner better understand the state of the art in their technology.					
	Types of relevant prior art found:					
	☐ Foreign Patent(s)					
	Non-Patent Literature (journal articles, conference proceedings, new product announcements etc.)					
>	Relevant prior art not found:					
	Results verified the lack of relevant prior art (helped determine patentability).					
	Results were not useful in determining patentability or understanding the invention.					
Со	mments:					

Drop off or send complet d forms to STIC/EIC3700 CP2 2C08



Cadugan, Erica

From:

Cadugan, Erica

Sent:

Tuesday, January 13, 2004 4:33 PM

To:

STIC-EIC3700

Subject:

09/987941 EIC search

Hi,

I need a non-patent literature search for a case. I don't know what kind of time frame you guys are looking at right now. I HAVE to move the case by next Friday (1/23), but of course early to mid-next week would be desirable (but again, I don't know what kind of time frame you guys are working in right now).

Claim:

A method of dry milling a material comprising:

providing a milling cutter with a silicon nitride based milling insert; advancing the milling cutter relative to the material such that at least the majority of material removal is accomplished by contact with the milling insert;

cutting at a cutting speed of 1000-3000 m/min; and

feeding to a cutting depth of 0.2-2 mm,

wherein the material comprises aluminum and cast iron.

I need the general conditions of dry milling a material made of aluminum and cast iron with a silicon nitride based tool.

Key words:

Aluminum or Al
Cast iron, iron, Fe
dry, without lubrication or lubricant or cutting fluid
milling or cutting or machining
((silic\$3 adj nitride) or (SN or SiN)) in proximity to (cutter or tool or cutting/milling insert)

Thanks.

Erica E. Cadugau Patent Examiner Art Unit 3722 CP2-10D30 (703) 308-6395

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